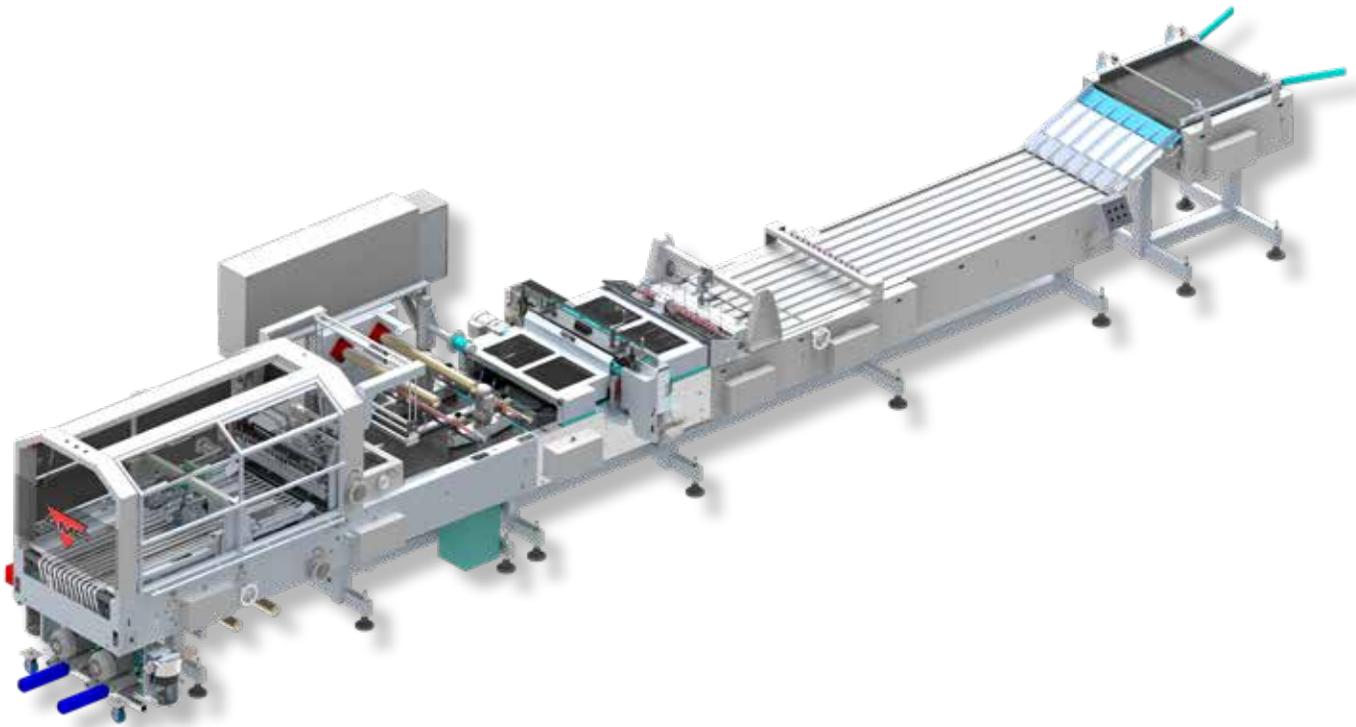


Your bakery is our world.

HS20 Bulk Bun Packer

Efficient bulk packaging of hamburger buns and hot dogs up to 20 packages per minute.



DESIGN INNOVATIONS

Incorporating many new design features, the HS20 Bulk Bun Packer improves packaging tightness and seal integrity up to 20 packages per minute based on package configuration. Standard packing speed and packing pattern is 4x4, 4x5, 4x6 with or without center seal, or dual-center seal, or split (must go with dual center seal for splitting) at 20 packs per minute.

SIMPLICITY

Ergonomic, user-friendly design features low profile with an emphasis on operator convenience. Menu-driven touch screen allows easy operation and training. Fewer moving parts guarantees quieter operation than competing systems.

VERSATILITY

Improved gate and release system with low back pressure infeed and adjustable lane guides for varying product size. Adjustable hot air side seal system provides package width flexibility.

QUALITY

Adjustable product lane guides and gentle collapsing cup grouping gate provide damage-free product handling.

SAFETY

Interlocked guard doors offer easy access to the sealing area while ensuring maximum operator safety.



Efficient Packaging Up to 20 PPM

OTHER ADVANTAGES

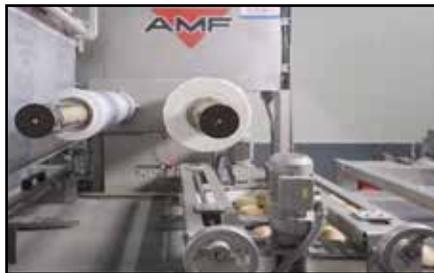
- ▼ Operator control panel mounted on the operator side of machine; Swing arm type option available.
- ▼ VFD controlled conveyor and plastic, molded belting at infeed
- ▼ Adjustable product containment and lane guides with variable speed control
- ▼ Single hold-down metering assembly separates collated group from the flow of product with sensors for detecting and releasing filled lanes. Anti-shingle guides.
- ▼ Single or dual-slice horizontal band slicer with plastic, molded belting
- ▼ Powered, manually-adjusted regrouper belts remove gaps between product for tightly organized groups prior to packaging
- ▼ Dual heater bars provide cross-seal technology with cutting knife. Dual vacuum plenums with hot air side seal integrates with upper and lower film feed systems
- ▼ Independent zone control with Allen-Bradley touch screen HMI and fault detection
- ▼ Requires film be HDPE at thickness range of 0.0018 to 0.0025 mm. Other types of film must be verified prior to ordering.



Side-Mounted Operator Control Panel



Infeed Section with Adjustable Guides



Single Hold-Down Metering Section



Slicing Section



Adjustable Regrouping Section



Single or Dual Cross-Seal Technology

